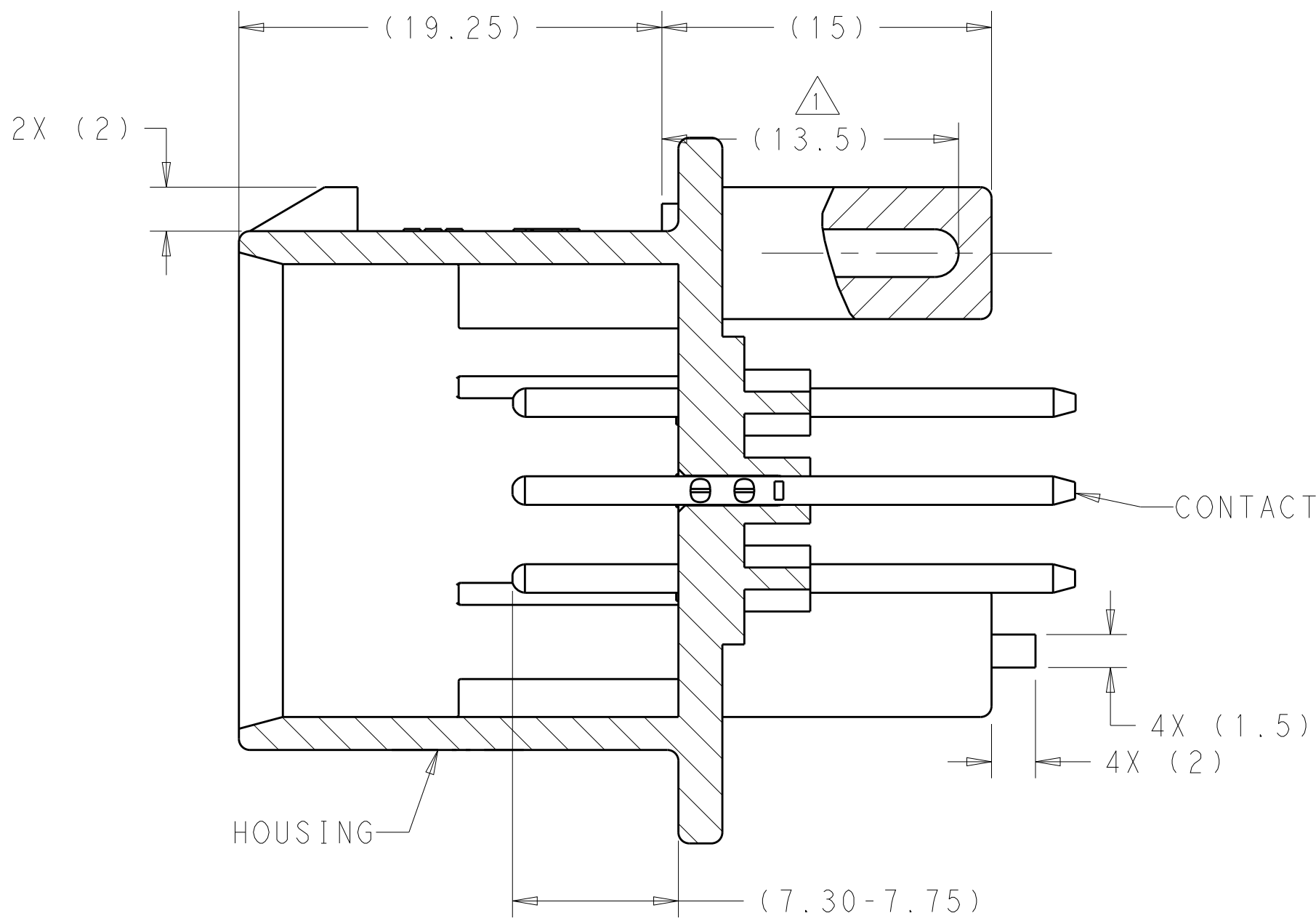
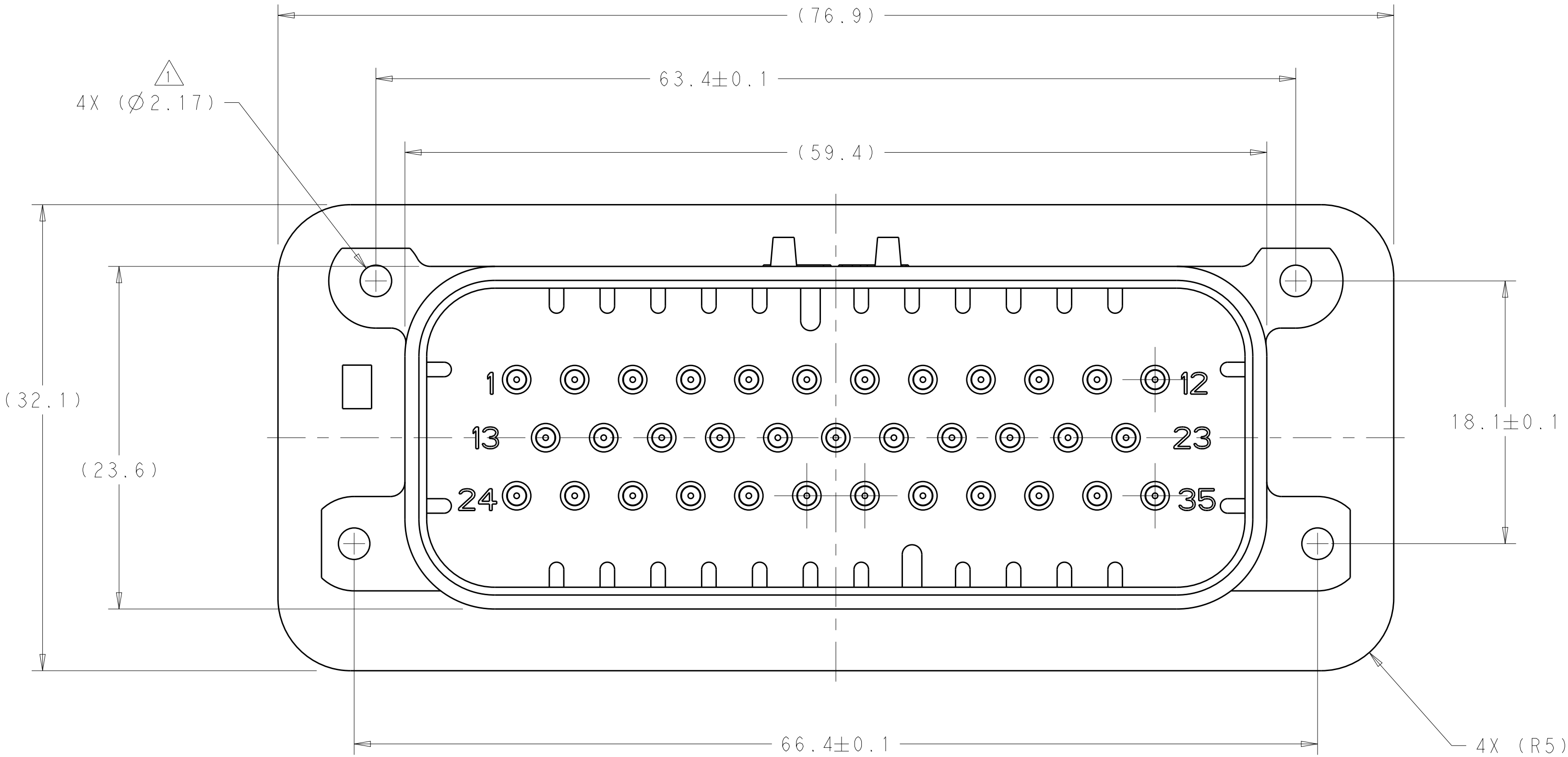
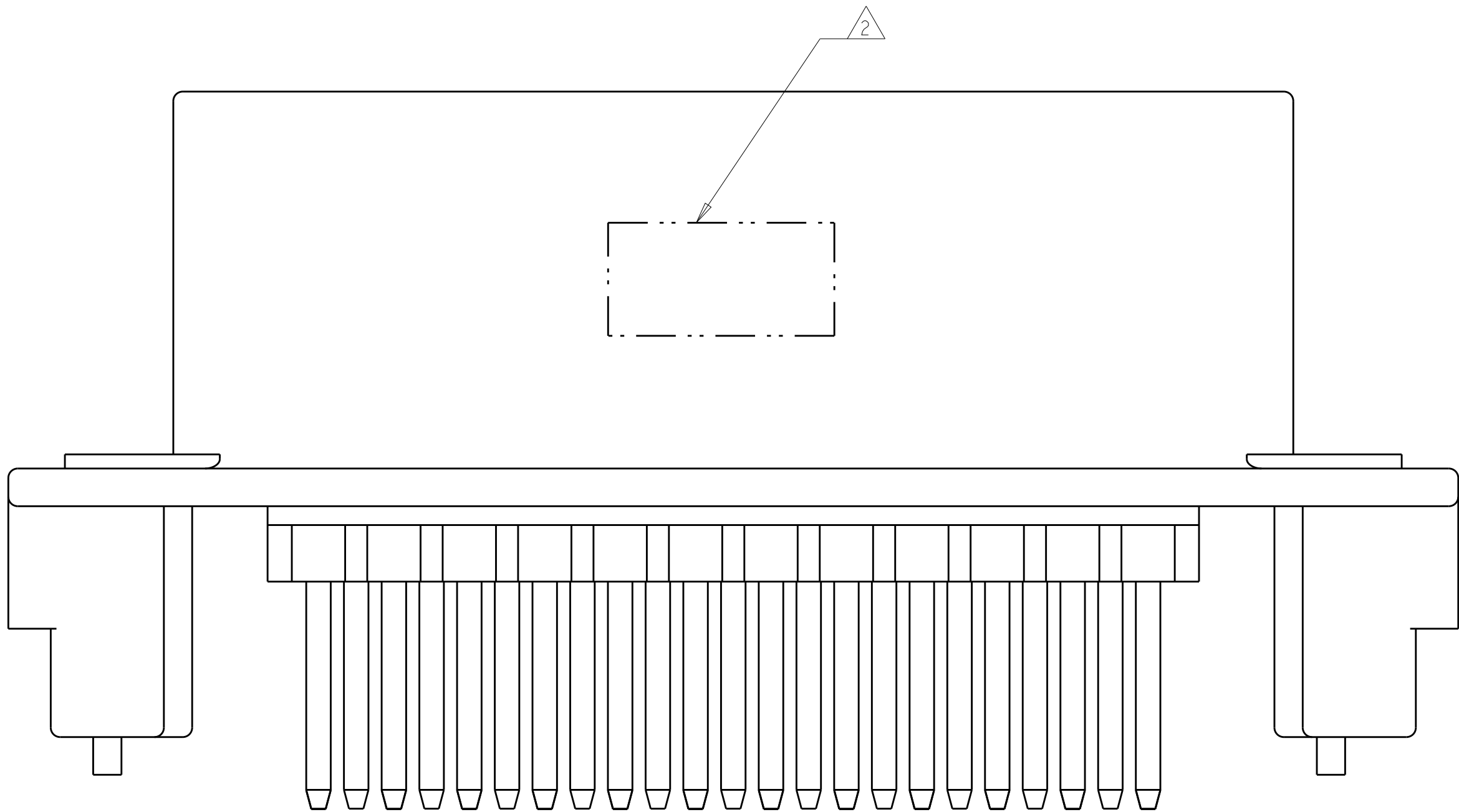


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A8	REVISED PER ECO-15-003872	25MAR2015	DD	DS
	A9	REVISED PER ECO-16-003526	09MAR2016	JM	DS
	A10	REVISED PER ECO-19-009419	20JUNE2019	DS	DS
	A11	REVISED PER ECO-20-004256	25MAR2020	JM	DS

- △ SUGGESTED MOUNTING SCREW SIZE IS Ø2.50-3.00mm
[Ø0.099 - 0.118 INCH] SELF TAPPING THREAD FORMING SCREW,
SUCH AS DELTA PT, TO BE DRIVEN AT 0.6-0.8 N-m
THE CUSTOMER SHOULD TEST THE SCREW SIZE AND TYPE IN ORDER
TO VERIFY THEIR SELECTION FOR THEIR APPLICATION
- △ DATE CODE IN THIS LOCATION USING 5 DIGIT CODE
FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK
LAST DIGIT = DAY.
- △ MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS - TIN OR GOLD PLATED BRASS
- △ HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY
WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
5. HEADER MATES TO PLUG ASSEMBLY 776164 WHICH USES REELED
TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854.



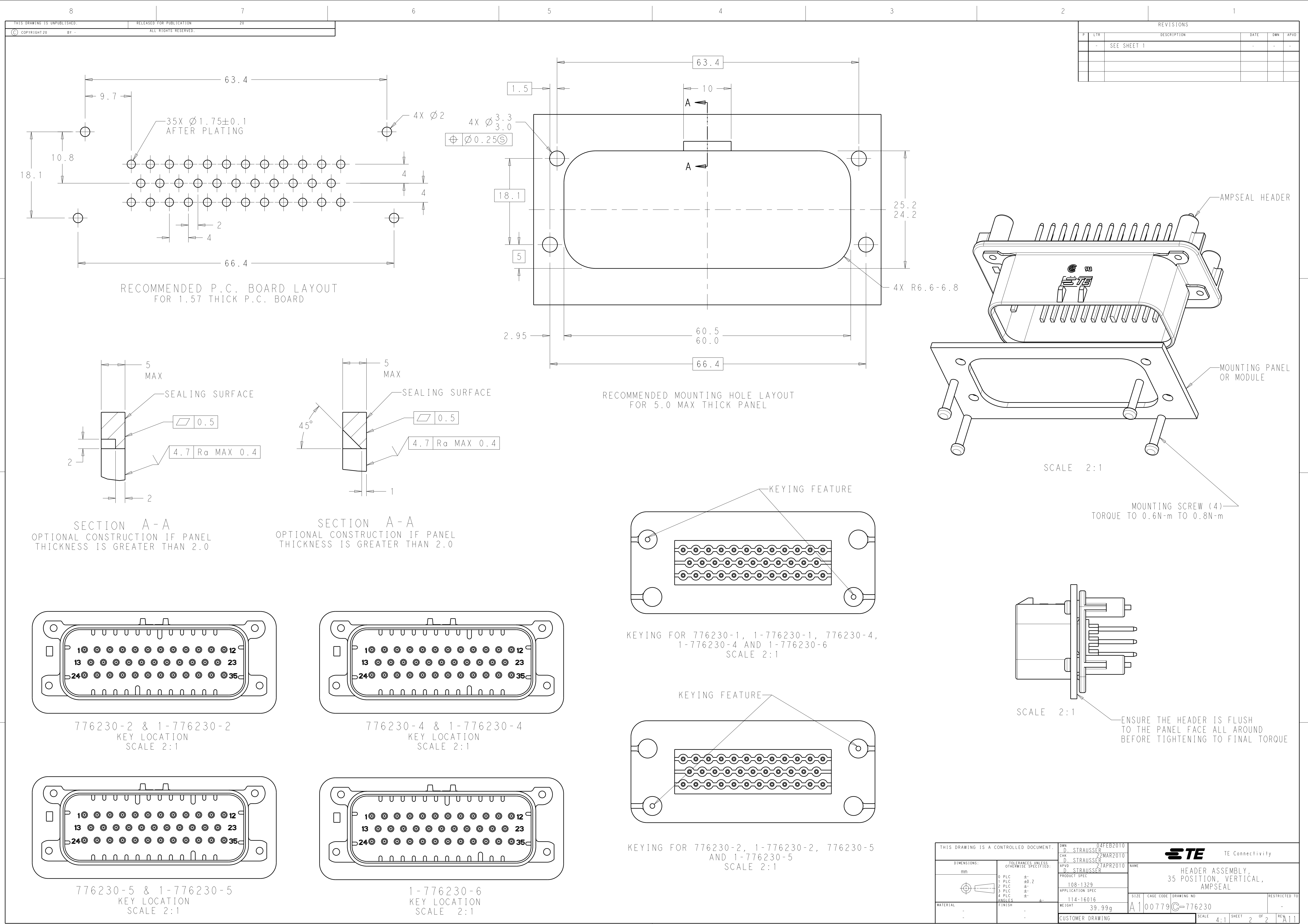
SECTION A-A



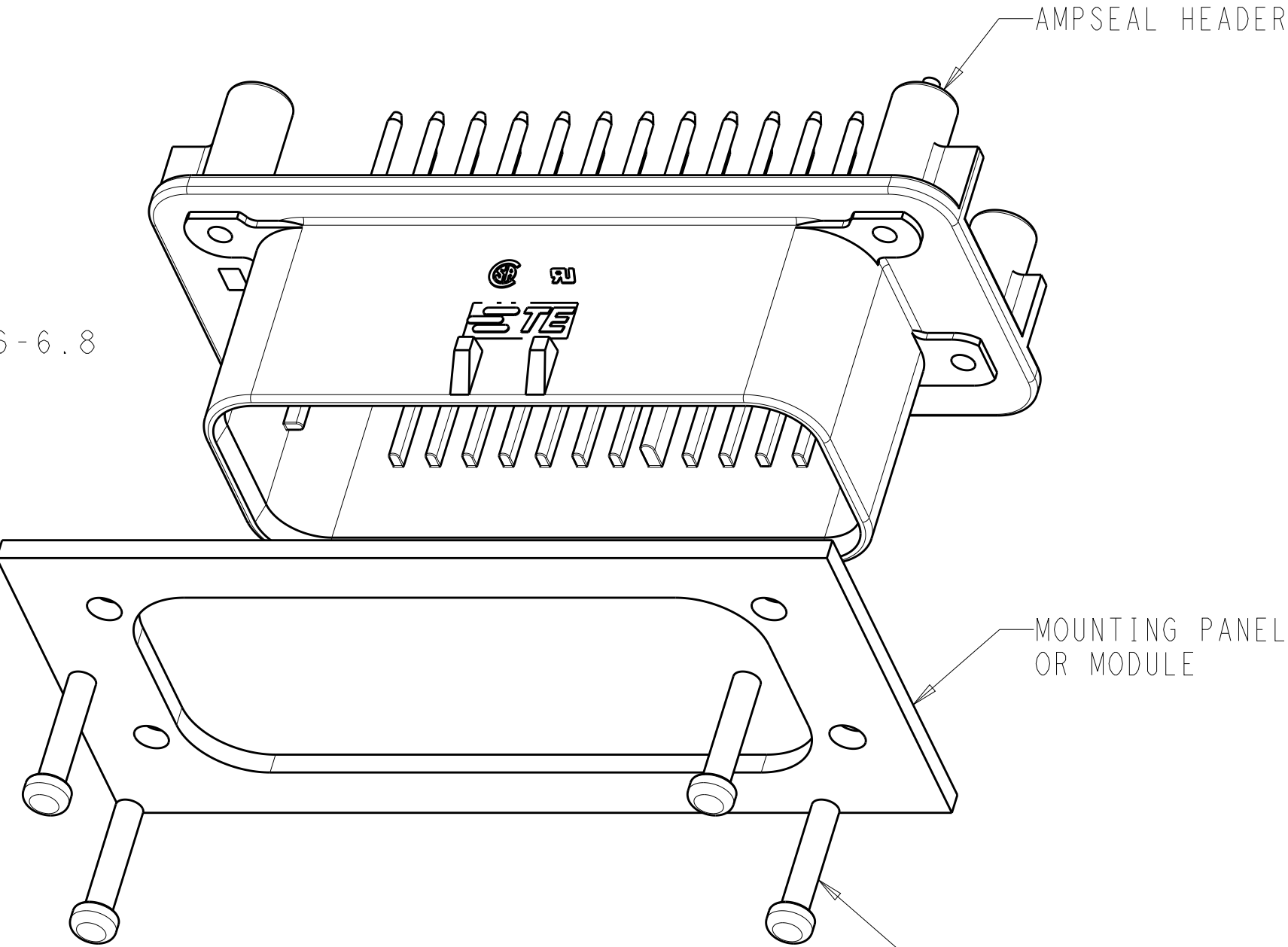
776230-1 & 1-776230-1 SHOWN

ORANGE	GOLD	1-776230-6
BLUE	GOLD	1-776230-5
GRAY	GOLD	1-776230-4
NATURAL	GOLD	1-776230-2
BLACK	GOLD	1-776230-1
BLUE	TIN	776230-5
GRAY	TIN	776230-4
NATURAL	TIN	776230-2
BLACK	TIN	776230-1
HEADER COLOR	PLATING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN D. STRAUSSER CHK D. STRAUSSER APVD D. STRAUSSER	04FEB2010 25MAR2010 27APR2010	NAME	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
0 PLC		±0.2		108-1329	
1 PLC		±0.2		APPLICATION SPEC	
2 PLC		±0.2		114-16016	
3 PLC		±0.2		WEIGHT	
4 PLC		±0.2		39.99g	
ANGLES		±0.2		CUSTOMER DRAWING	
FINISH		±0.2		SCALE	
3		3		4:1	
				SHEET	
				1 OF 2	
				REV	
				A11	

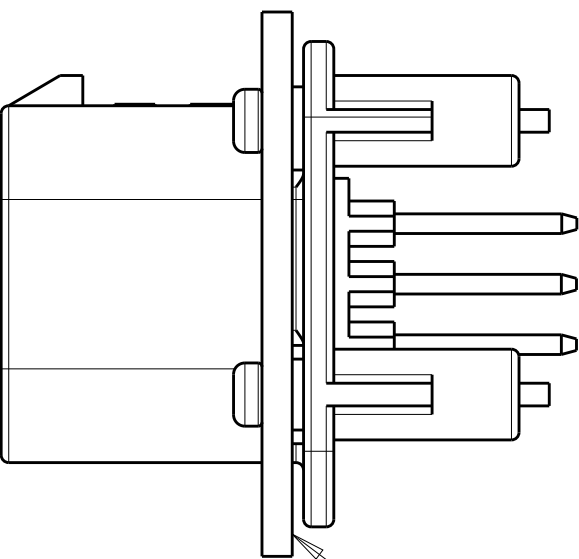


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



SCALE 2:1

MOUNTING SCREW (4)
TORQUE TO 0.6N-m TO 0.8N-m



SCALE 2:1

ENSURE THE HEADER IS FLUSH
TO THE PANEL FACE ALL AROUND
BEFORE TIGHTENING TO FINAL TORQUE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER CHK D. STRAUSSER APVD D. STRAUSSER	DATE 04FEB2010 22MAR2010 27APR2010	TE Connectivity	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
0 PLC ±0.2 1 PLC ±0.2 2 PLC ±0.2 3 PLC ±0.2 4 PLC ±0.2 ANGLES ±0.2 FINISH		PRODUCT SPEC 108-1329 APPLICATION SPEC 114-16016		SIZE CAGE CODE DRAWING NO	
MATERIAL -		WEIGHT 39.99g		RESTRICTED TO	
CUSTOMER DRAWING		SCALE 4:1		SHEET 2 OF 2	
				REV A11	